

B<sup>1</sup>

loading a trim blank into a cavity of a first side of a mold;  
moving a slide to an extended position on a core of the mold;  
depositing a molten thermoplastic material onto the core of the mold;  
closing the mold;  
moving the slide to a retracted position; and  
injecting a molten thermoplastic material into a second side of the mold to form  
the interior trim panel.

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✓ 13. (AMENDED) A method of making an interior trim panel for attachment to  
an inner panel of a vehicle, said method comprising the steps of:

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loading a trim blank into a cavity of a mold on a first side thereof;  
moving a slide to an extended position on a core of the mold;  
depositing a molten thermoplastic material onto the core of the mold;  
closing the mold to form a first portion of the interior trim panel;  
moving the slide to a retracted position; and  
injecting a molten thermoplastic material into the mold and forcing the molten  
plastic material into a second side of the mold to form a second portion of the interior trim panel.

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B<sup>3</sup> 18. (AMENDED) A method as set forth in claim 13 including the step of  
opening the mold.

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B<sup>4</sup> 20. (AMENDED) A method of making a door trim panel for attachment to an  
inner panel of a door of a vehicle, said method comprising the steps of:

loading a trim blank into a cavity of a mold on a first side thereof;

extending a slide to an extended position on a core of the mold;

depositing a molten thermoplastic material onto the core of the mold;

closing the mold to form a first portion of the interior trim panel;

retracting the slide to a retracted position; and

injecting a molten thermoplastic material into a second side of the mold and

forcing the molten plastic material into the second side of the mold to form a second portion of the door trim panel.

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By